

# INSTRUCTION MANUAL

## DUAL HYDRAULIC BOOSTER - STAINLESS STEEL HC6DW



**MINIMUM SIZE – MAXIMUM POWER**

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## 1.1 - Safety Precautions - IMPORTANT -

Although the miniBOOSTER hydraulic intensifier has been designed with operator safety in mind, it still requires the operator to be vigilant upon use.

Therefore, it should be observed that the below mentioned safety instructions are followed. Contact miniBOOSTER or your local miniBOOSTER distributor in case of any doubt.



Read all instructions, warnings and cautions carefully. Follow all safety precautions to avoid personal injury or property damage during system operation. miniBOOSTER cannot be held responsible for damage or injury resulting from unsafe use, lack of maintenance or incorrect product and/or system operation. Contact your miniBOOSTER distributor if in doubt as to the safety precautions and operations.



Eye protection must be worn while unpacking, installing, repairing and initial start-up of this miniBOOSTER product.



Gloves must be worn while unpacking, installing, repairing and initial start-up of this miniBOOSTER product.



The hydraulic system should always be de-pressurised before any couplings are disconnected. Check the integrity of connections before applying any hydraulic pressure.



Do not apply any hydraulic pressure to non-connected fittings.



Do not unscrew any nipples, couplings or fittings being under any hydraulic pressure.



Avoid sharp bends and kinks when routing hydraulic hoses.



Never exceed the maximum working pressure of the hydraulic system.



If the hydraulic system is under pressure **DO NOT STAND IN LINE** with any fittings, connections or other moving parts i.e. piston-rods and/or any other parts mechanically or hydraulically connected to the hydraulic system.



All hoses, couplings and fittings connected to the hydraulic system, including the miniBOOSTER, must be kept clean and free from debris and contamination at all times. Follow all instructions provided in this manual whenever installing, running and/or repairing the miniBOOSTER.

This instruction does not override any local safety regulations or relevant hazardous, regulations, which must always take precedence.

Never exceed the specified maximum pressure ranges, temperatures and flows.

Never put the component into operation until the machine, into which it is assembled, complies with all relevant directives and regulations in EU and EFTA.

miniBOOSTER® A/S cannot be held responsible for damage or injury resulting from unsafe use of the product, lack of maintenance, or incorrect product and system application.

If you have any doubts about precautions or applications, contact your local distributor, the manufacturer or visit [www.minibooster.com](http://www.minibooster.com)

## 1.2 - Warranty

Never attempt to disassemble the booster or any other component from the system where it is not specifically described to do so. Any attempt will void the warranty if no consulting has taken place with miniBOOSTER.

### DECLARATION OF CONFORMITY

We the manufacturer:

miniBOOSTER Hydraulics A/S  
Fynsgade 3  
DK 6400 Sønderborg  
DENMARK

Declare that:

Hydraulic Intensifiers all types, variants and accessories are designed and manufactured in accordance with the below directives.

2006/42/EC Machinery Safety Directive  
97/93/EC Pressure Equipment Directive where required (Max HPXVol >10,000)

The manufacturer miniBOOSTER® is ISO 9001 certified by Bureau Veritas (Certificate number DNKFRC10000046A). Each hydraulic intensifier has an identifiable serial number, stamped into its metal body. Year of manufacture and intensification factor are stamped into the metal body too. All technical documentation is drafted in accordance with the term "sound engineering practice" and in accordance with all of the processes and test procedures described in miniBOOSTER®'s process guides. All intensifiers are individually pressure tested prior to the EOL-approval.

## 1.3 - Serial Number and Identification Plate Location

Each individual miniBOOSTER HC6DW can be identified by a unique serial number and its type code, which is stamped on the two flats at the H1 end of the miniBOOSTER housing.

The type number and the serial number are required when ordering spare parts (new seals) or repairs of the miniBOOSTER HC6DW.



### **The Example Specifies:**

HC6DW-2.0-B-1HH

XX-XX-XXX

Serial Number  
(week-year-number)

### **Nomenclature:**

HC6DW

2.0

B

1

HH

Booster Model

$i = 2.0 : 1$

With Dump Valve

BSPP Ports

Seal Type

## 1.4 - Material Certificate

All body parts of the miniBOOSTER HC6DW are marked with a material specification number, which provides materials traceability.

A material certificate verifies the origin batch numbers, the compositions and the test results of the materials used for the individual body parts. It is possible to order the certificates for the miniBOOSTER HC6DW on request.



## 1.5 - Product Description

The miniBOOSTER HC6DW is a single media, dual acting hydraulic intensifier.

The intensifier is available in several different intensification ratios to provide a wide range of flow and pressure capacities. It is manufactured of stainless steel and permitting operation with several different mediums (including corrosive mediums) at a wide range of intensifying ratios.

The booster automatically compensates for the consumption of the media to maintain the HP set-point.

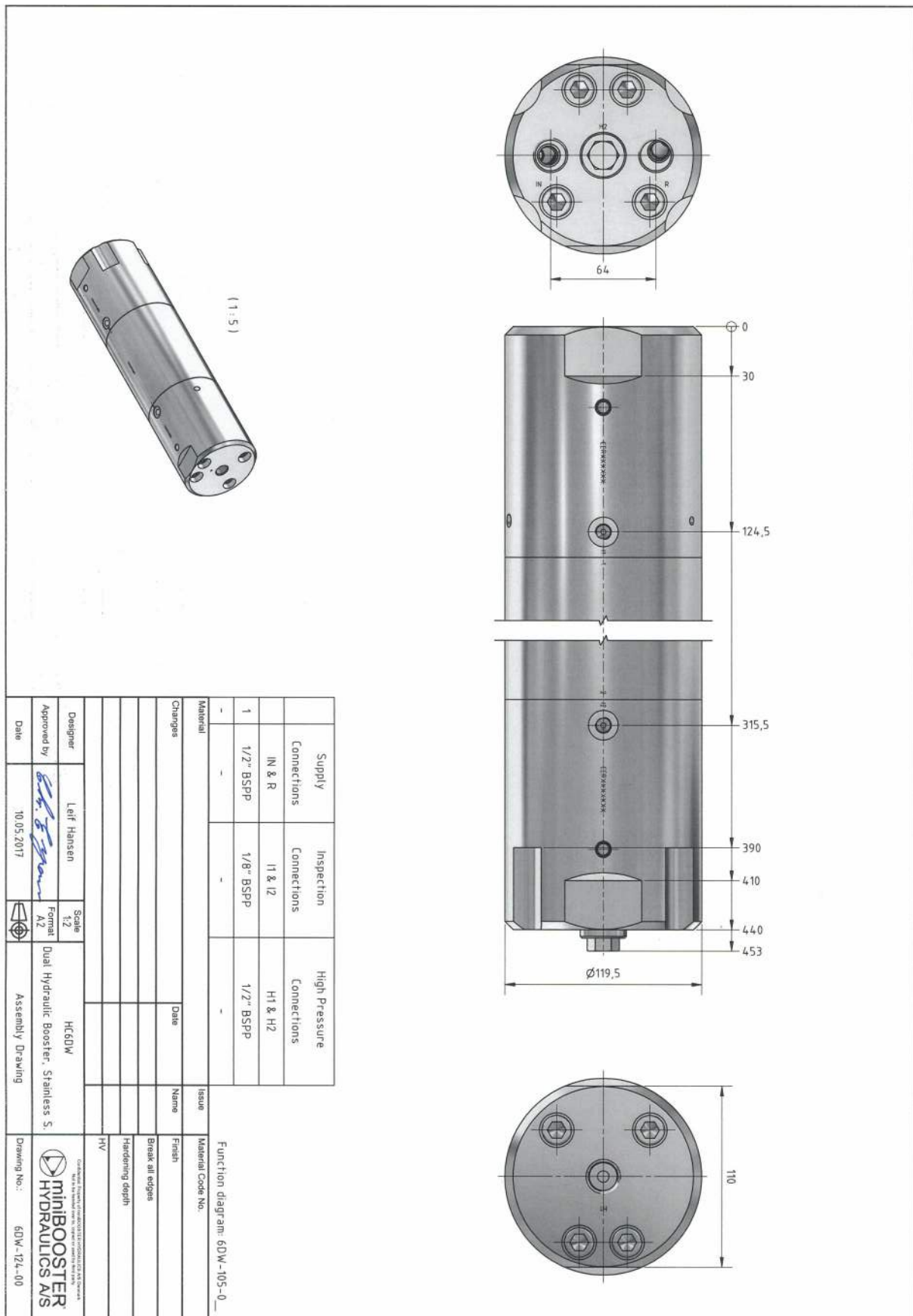
Adjusting the inlet pressure will in direct correlation to the outlet pressure relative to the intensification factor.

The miniBOOSTER is internally controlled by a build-in bistable valve assembly, which ensures a continuous flow of pressure-intensified outlet flow.

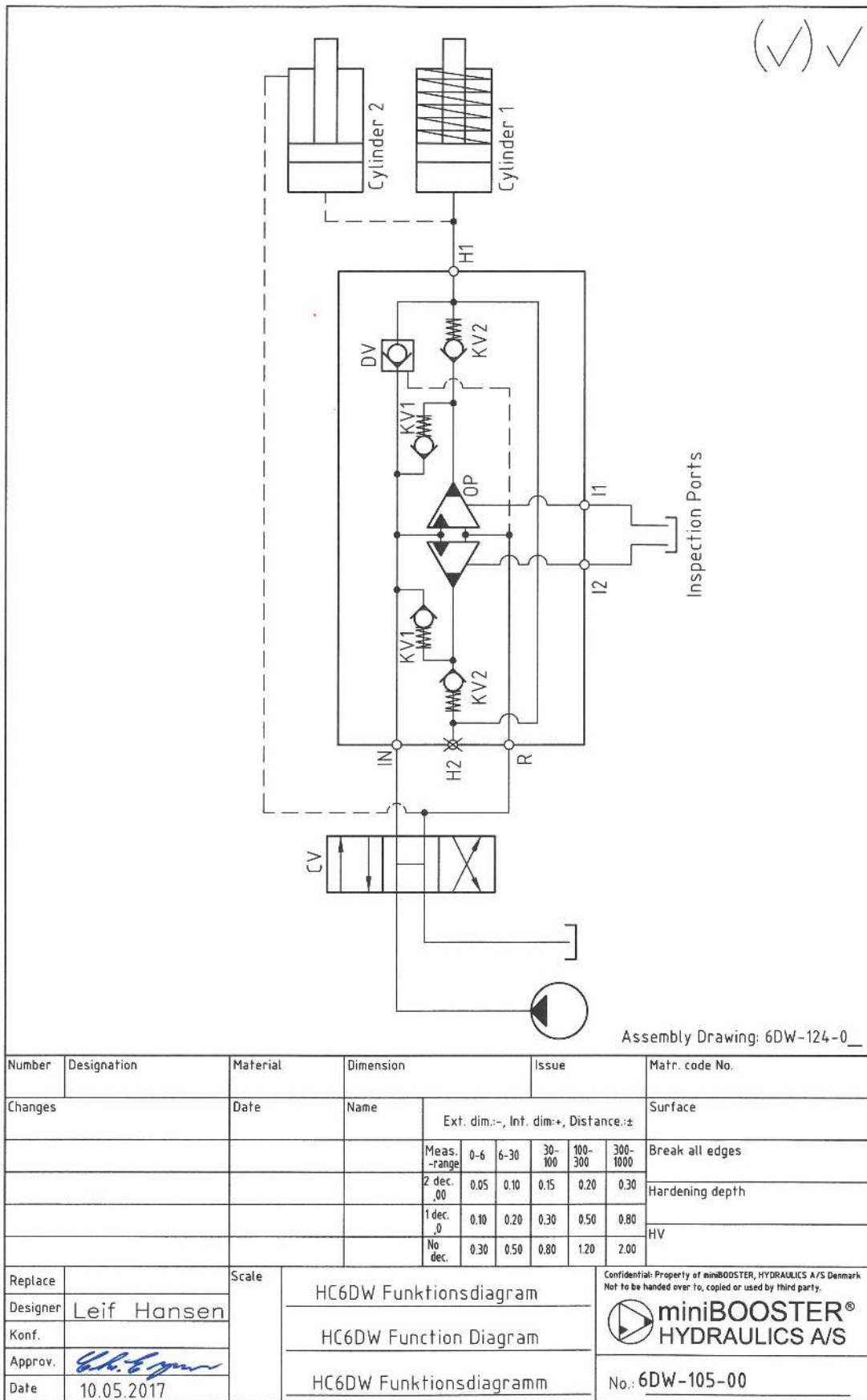
The miniBOOSTER HC6DW is supplied with the following process connections: ½" BSPP thread for the inlet, outlet and return line.

The miniBOOSTER HC6DW is designed with a double seal system for best possible sealing. The inspection connections for the seals are BSPP 1/8".

## 1.6 - Assembly Drawing



## 1.7 - Function Diagram

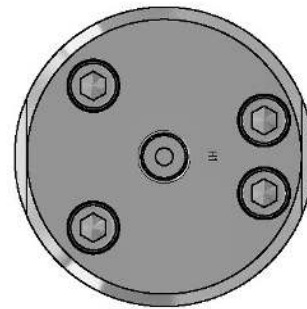
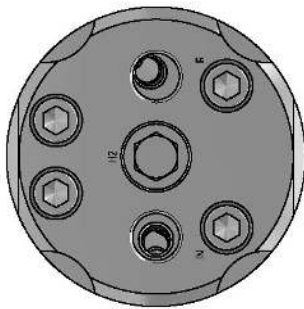
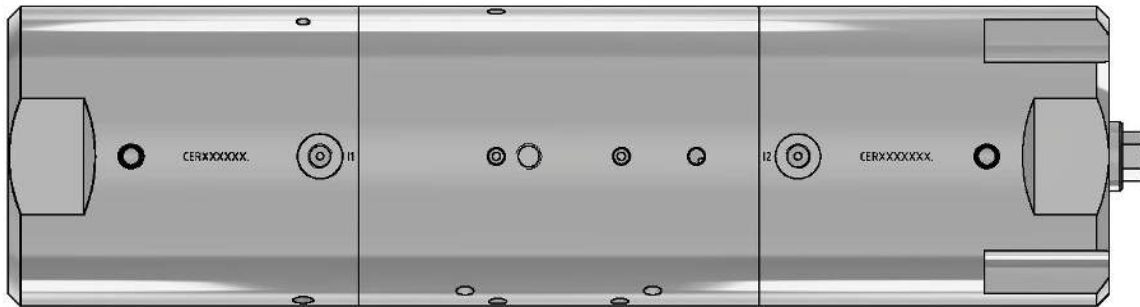


## 1.8 - Connections

The miniBOOSTER HC6DW is supplied with 6 threaded connections

All connections are clearly marked/stamped into the body of the miniBOOSTER to be easily identified.

|    |                                                             |
|----|-------------------------------------------------------------|
| IN | Inlet                                                       |
| R  | Return                                                      |
| H1 | High pressure outlet                                        |
| H2 | Optional high pressure outlet                               |
| I1 | Inspection port (when seals have become worn or defective!) |
| I2 | Inspection port (when seals have become worn or defective!) |



## 1.9 - Technical Specifications

|                                  |                                                      |                                |  |
|----------------------------------|------------------------------------------------------|--------------------------------|--|
| <b>Model</b>                     | HC6DW                                                |                                |  |
| <b>Weight</b>                    | 34.0 kg / 75.0 lbs                                   |                                |  |
| <b>Pressure Ranges</b>           |                                                      |                                |  |
| Inlet                            | IN                                                   | 20 - 207 bar / 290 - 3,000 psi |  |
| Outlet                           | H1 and H2                                            | 0 - 800 bar / 11,600 psi       |  |
| Return                           | R                                                    | As low as possible.            |  |
| <b>Temperature Ranges</b>        |                                                      |                                |  |
| Media oil                        | -40°C to +70°C / -40°F to +158°F                     |                                |  |
| Media water                      | +3°C to +50°C / +37°F to +122°F                      |                                |  |
| <b>Stroke Ranges</b>             |                                                      |                                |  |
| Continuous                       | > 5 minutes from 1 to maximum 500 strokes/minute     |                                |  |
| Intermittent                     | < 5 minutes from 1 to maximum 600 strokes/minute     |                                |  |
| <b>Materials of Construction</b> |                                                      |                                |  |
| Body                             | 316L Stainless steel                                 |                                |  |
| Pistons                          | Coated Stainless steel                               |                                |  |
| Check valves                     | 316L Stainless steel                                 |                                |  |
| Static Seals Standard            | Nitrile NBR (other seal systems available as option) |                                |  |
| Dynamic LP and HP Seals Standard | H-ECOPUR (other seal systems available as option)    |                                |  |
| <b>Connections</b>               |                                                      |                                |  |
| IN, R, H1 and H2                 | ½" BSPP                                              |                                |  |
| I1 and I2                        | ⅛" BSPP                                              |                                |  |
| <b>Fluids</b>                    |                                                      |                                |  |
| Media 1                          | Recognized hydraulic fluids, Freshwater              |                                |  |



For other mediums such as methanol etc. please contact your miniBOOSTER® distributor.

### Filtration Recommendations:

|            |         | 0-140 BAR (0-2,000 psi) |               | 141-207 BAR (2,000-3,000 psi) |                |
|------------|---------|-------------------------|---------------|-------------------------------|----------------|
| Media      |         | ISO 4406 Scale number   | Micron rating | ISO 4406 Scale number         | Micron ratings |
| Oil        | ≥ 5 cSt | 19/17/14                | 10            | 18/16/13                      | 5              |
| Freshwater | ≤ 5 cSt | 18/16/13                | 5             | 17/15/12                      | 3              |



Mediums not filtered in accordance with the recommendations given in this chapter may cause severe damage to the booster.

## 2.1 - Connection Adapters

miniBOOSTER offers a wide program of adapters enabling the HC6DW to be installed into most hydraulic systems. For further information, please contact your local miniBOOSTER distributor, or visit [www.minibooster.com](http://www.minibooster.com)

List of available ½" BSPP connection adapters for the HC6DW: See drawing No. 0-902-06

Drawing can be found on: [www.minibooster.com/hc6dw/](http://www.minibooster.com/hc6dw/)

## 2.2 - Seal Kit

Complete seal kits are available for the miniBOOSTER HC6DW. Seals should be replaced whenever fluid is leaking from connection I1 or I2 (more than 8 drops/min) or as part of a routine maintenance procedure. A seal kit contains a complete set of seals and an assembly drawing of the seal assembly.



| Intensification Factor | Item Number HH type | Item Number EE type |
|------------------------|---------------------|---------------------|
| 1.2                    | SEALKIT-6DW-1.2HH   | SEALKIT-6DW-1.2EE   |
| 1.5                    | SEALKIT-6DW-1.5HH   | SEALKIT-6DW-1.5EE   |
| 1.8                    | SEALKIT-6DW-1.8HH   | SEALKIT-6DW-1.8EE   |
| 2.0                    | SEALKIT-6DW-2.0HH   | SEALKIT-6DW-2.0EE   |
| 2.2                    | SEALKIT-6DW-2.2HH   | SEALKIT-6DW-2.2EE   |
| 2.5                    | SEALKIT-6DW-2.5HH   | SEALKIT-6DW-2.5EE   |
| 3.0                    | SEALKIT-6DW-3.0HH   | SEALKIT-6DW-3.0EE   |
| 3.3                    | SEALKIT-6DW-3.3HH   | SEALKIT-6DW-3.3EE   |
| 4.0                    | SEALKIT-6DW-4.0HH   | SEALKIT-6DW-4.0EE   |
| 4.9                    | SEALKIT-6DW-4.9HH   | SEALKIT-6DW-4.9EE   |
| 6.3                    | SEALKIT-6DW-6.3HH   | SEALKIT-6DW-6.3EE   |
| 8.2                    | SEALKIT-6DW-8.2HH   | SEALKIT-6DW-8.2EE   |
| 11.1                   | SEALKIT-6DW-11.1HH  | SEALKIT-6DW-11.1EE  |
| 13.2                   | SEALKIT-6DW-13.2HH  | SEALKIT-6DW-13.2EE  |
| 16.0                   | SEALKIT-6DW-16.0HH  | SEALKIT-6DW-16.0EE  |



### **Important Notice!**

The **EE** type seals are made from materials, which do not withstand the solvent properties from most types of oil. These seals swell and become inefficient when exposed to oil.

Under **NO** circumstances should intensifiers assembled with **EE** type seals be internally exposed to oil **on the media 2 side.**

## 2.3 - Bolt Kit

Complete bolts kits, containing special bolts and washers, are available for the miniBOOSTER HC6DW.



Body bolts part number. [HC6D2W-BOLTKIT](#)



**Recommendation!** Replace old bolts and washers with new ones whenever seals are changed.

## 2.4 - Tool Kit

A complete tool kit, including all the needed tools required to change the seals at routine maintenance, is available for the miniBOOSTER HC6DW.



Tool kit part number. [HC6D2W-TOOLKIT](#)

**Note!** The tool kit includes customised tools, which are only available from miniBOOSTER.

## 3.1 - Introduction

The miniBOOSTER HC6DW intensifier has been designed and is manufactured to provide reliable service over a range of demanding applications. The intensifier does not require special maintenance.

As noted earlier, to provide extended service life, ensure that the unit is operated within specifications and, in particular, fluid quality. Please refer to section 1.9 Technical Specifications for additional information.

The miniBOOSTER HC6DW is designed with field serviceable seals. In the event of a seal failure, the following procedure should be followed closely. For repairs other than seal replacement, it is recommended the intensifier be returned to the factory.

## 3.2 - Preparation

The miniBOOSTER should only remain unplugged and disassembled in a very clean and tidy workshop environment. No particles larger than 10 Micron should possibly be allowed to enter the miniBOOSTER HC6DW in any way.

Ensure that a clean, flat working space is used and that the following tools and supplies are available before beginning repairs:

### Tools:

1. Bench-mounted heavy-duty vise with soft face jaws and a maximum opening of at least 70 mm / 2.75".
2. Roll of lint-free cloth or paper wipes.
3. Tube of Foodlube multi-paste (Rocol<sup>®</sup>) (Part Code: 15750).
4. Tube of silicone based O-rings grease.
5. 1/2" Torque Wrench, max. 100 Nm / 66 ft-lbs.
6. 1/2" Socket Allen Key, 6 mm
7. Adjustable face spanner, Ø4 mm / 5/32" pin diameter.

RECOMMENDED! miniBOOSTER Tool kit, HC6DW-TOOLKIT (see section 2.4).

### Spare Parts:

1. Seal Kit (see section 2.2)
2. Bolt Kit (see section 2.3)

### 3.3 - Seal Replacement Instruction



#### 3.3.1

Clean the exterior of the miniBOOSTER HC6DW thoroughly before it is taken to the workshop.

(HC6D2W shown)

Make sure that the warranty void sealant is removed from all HEX bolt heads.



Follow the provided instructions carefully. Failure to comply with the instructions could result in equipment damage and personal injury. The miniBOOSTER HC6DW should only be disassembled, have the seals changed and be reassembled in one end at a time.



#### 3.3.2

Secure the HC6DW vertically in a vice between soft jaws clamping and on the flat ends. If soft jaws are not available use cloth or cardboard instead as to protect the surface of the intensifier.



#### 3.3.3

Loosen all 8 HEX bolts (both ends) crosswise by ¼ of a turn.



#### 3.3.4

Secure the HC6DW horizontally in the vice with D1 and D2 pointing upwards, as illustrated.

**3.3.5**

Loosen all 4 HEX bolts from the body mid-part (one end only)



Be careful when loosening the last 2 HEX bolts. Residual oil spilling from the HC6DW combined with the weight of the end part- may make it difficult to hold the end part safely (use two hands to hold if in any doubt).

**3.3.6**

Secure the end part in the vice, and pull out the piston rod.



If the surface of the pistons or the piston cylinders have any visible surface imperfections, the intensifier will not operate properly. The unit should be returned to the factory for refurbishment. If reassembled with such damaged parts, the intensifier may operate with a reduced effective intensification ratio, for a while, but will generally fail after a short period of operation and may no longer be serviceable.

**3.3.7**

Loosen and remove the seal lock nut.

**3.3.8**

Remove the seal support ring (note no O-rings on this part).

**3.3.9**

Remove the old seal assembly.

**3.3.10**

Clean off the seal bore with a lint free cloth.

**3.3.11.**

Reassemble with new seals, by hands force, in accordance with the Instructions drawing incorporated in the supplied seal kit.



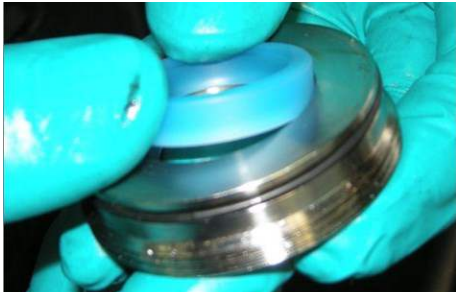
miniBOOSTER is continuously developing and improving their products. Material appearances may vary slightly from the illustrations. Please contact your distributor or the factory if you have any questions or concerns about the procedure or parts.

**3.3.12**

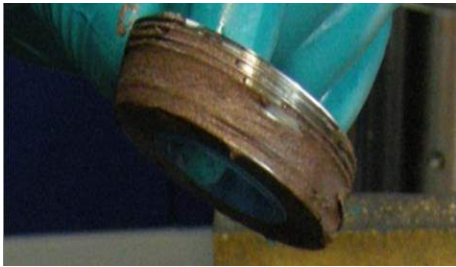
Clean and reassemble seal support ring.

**3.3.13**

Assemble the new O-ring on the cleaned seal lock nut.

**3.3.14**

Assemble the new seal ring on the seal lock ring (by hands force).

**3.3.15**

Liberalily coat the threading of the seal lock ring thoroughly with Rocol Anti Seize Compound® or Never Seez® and reassemble it into the end part.

**3.3.16**

Reassemble the lock nut into the end part and DO NOT use excessive force to tighten the nut.

When the nut is under the surface level of the end part, DO NOT tighten any further.

**3.3.17**

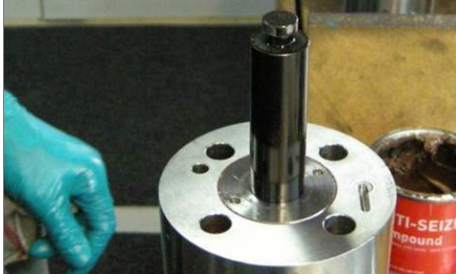
**IMPORTANT!** Check that the seal lock nut is tightened to a level below the area of the end part. In this example a caliper is used for this inspection.

**3.3.18**

Inspect the piston for visual damages (scratches, wear marks).



If the surface of the pistons or the piston cylinders have any visible surface imperfections, the intensifier will not operate properly. The intensifier should be returned to the factory for refurbishment. If reassembled with damaged parts, the unit may operate, with a reduced effective intensification ratio, for a while, but will generally fail after a short period of operation and may no longer be serviceable.



### 3.3.19

Insert the HP piston into the end part.



### 3.3.20

A soft hammer or mallet may be used to gently tap the piston into the end part if the piston runs very tight in the new seals.



The piston should be pushed/tapped approximately half of its length into the end part.



### 3.3.21

Assemble the remaining new gaskets and O-rings into the mid-part in accordance with the instructions drawing incorporated in the supplied seal kit. If the O-rings are difficult to fit, they may be greased with a thin layer of silicone-based grease. This will make them stick better into their corresponding grooves.



### 3.3.22

Assemble the end part onto the mid-part connecting the two pistons by their corresponding T-grooves.

**3.3.23**

Push the parts together, while gently rotating the end part, so that the drain holes D1 and D2 are aligned on the same side of the HC6DW.

**3.3.24**

Example of drain holes D1 and D2 correctly aligned on the same side.

**3.3.25**

Grease the new bolts and washers thoroughly with Rocol Anti Seize Compound® or Never Seez®, and assemble the end and the mid part.

**3.3.26**

Assemble all four bolts to the booster without tightening.

**3.3.27**

Tighten the HEX bolts crosswise to 90 Nm / 66 ft-lbs.

Repeat the above seal-change procedures in the other end of the miniBOOSTER HC6DW.

## 4.1 - Installation

The miniBOOSTER HC6DW can be installed in any position.

It is recommended to connect a transparent inspection hose between the I1 and the I2 connections and the system return line.



**Either way the miniBOOSTER HC6DW is installed, it is important that the HC6DW is installed in accordance to the below mentioned "Preparations" and "Initial start-up" instructions.**

**IMPORTANT! At no time should the intensifier be operated beyond the specifications listed in Section 1.9**

## 4.2 - Preparations

Before the miniBOOSTER HC6DW is started-up for the first time, as a new unit or as a repaired unit, it should be ensured that the:

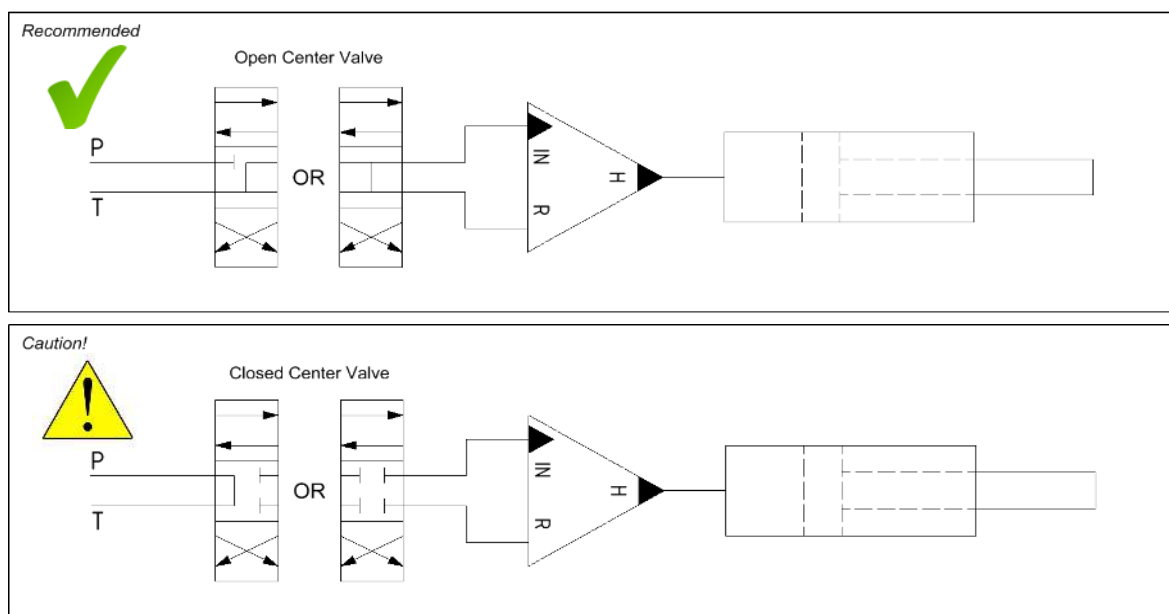
1. Filtering recommendations (see index 1.9) do comply.
2. Fittings, piping's and hoses connected to the intensifier High pressure side (H1 or H2) are from materials, which will withstand the high pressure supplied from the HC6DW
3. Check that the inspection connections (I1 and I2) are plugged.

## 4.3 - Initial Start-Up Procedure (after preparations are carried out)

1. Slowly increase the pressure/flow supplied to the HC6DW. Observe that the intensifier starts oscillating when the supplied pressure reaches 20 - 30 bar / 290 - 435 psi.
2. Observe that the intensifier oscillates with a steady pulsing sound, and with a stroke-rate within the specifications (see section 1.9).
3. Increase the pressure/flow observing that the pressure at the H connection increases proportionally. Ensure that the specified stroke-rate is not exceeded at any time.
4. Check that no fluid is leaking from the connections I1 and I2 (up to 8 drops /minute should be accepted)

### IMPORTANT: Directional Control Valves

Contaminated fluid can cause the internal check valves of the booster to leak high-pressure media back to the IN and R connection. When high pressure ( >207 bar / 3,000 psi ) is trapped between the booster and the directional valve, the bolts can be stretched and cause the booster to leak fluid. miniBOOSTER recommends to use an open center valve to prevent this.



## 5.1 - Introduction

The miniBOOSTER HC6DW intensifier has been designed and is manufactured to provide reliable service over a range of demanding applications. The intensifier does not require special maintenance, but should be kept free from dust and dirt and debris.

In case the HC6DW should malfunction, all repairs of the product should be conducted by using miniBOOSTER original spare parts only, and the instructions provided in this manual should be strictly followed.

Before the miniBOOSTER is disconnected and sent for repair, the exterior should be thoroughly cleaned. Once the HC6DW has been disconnected, all connection bores should immediately be plugged efficiently with plugs or tape, before the intensifier is sent to miniBOOSTER or to the miniBOOSTER distributor, since an internal contamination of the HC6DW may obstruct the fault-finding process at the miniBOOSTER service department.

## 5.2 - Inspection

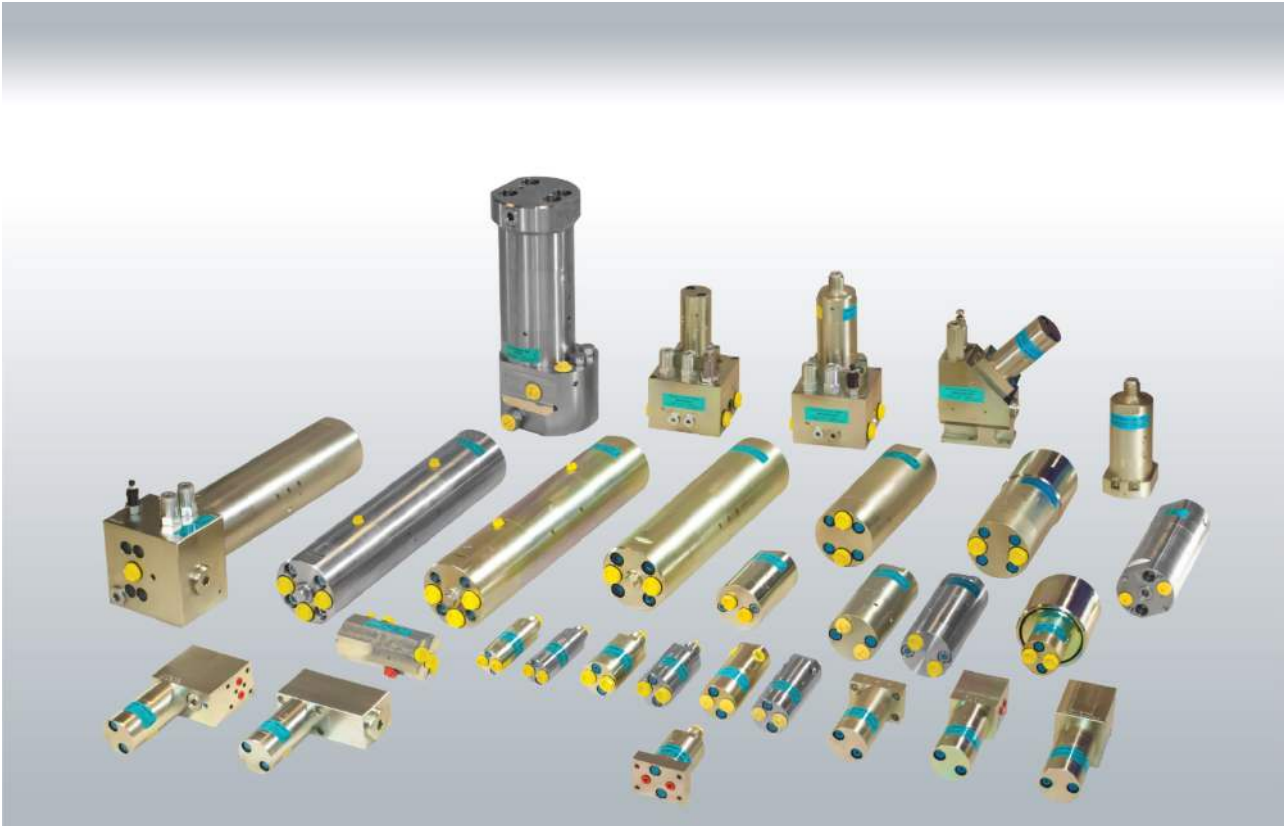
A visual inspection for media escaping from inspection holes I1 or I2 should be conducted on a regularly basis. The purpose of the inspections holes (see their routing on the function diagram) is to enable the user to visually inspect whether the internal dynamic seals of the HC6DW have become worn or scratched for some reason, or if these are fully functional. The maximum permissible amount of media escaping from I1 or I2 is 8 (eight) drops per minute. If this amount is exceeded the HC6DW should be repaired with new seals or returned to miniBOOSTER for repair. Any changes in the normal behavior/run of the HC6DW, i.e. slow or difficult starting etc., should be a sensible reason for having the intensifier repaired immediately.

1. Run the booster on minimum pressure
2. Unplug the two inspection holes I1 and I2
3. Count the drops
4. Reassemble the plugs back in place.

## 6.1 - Troubleshooting

| Symptom                                 | Possible Causes                                                                                                                                                                                                                    | Remedy                                                                                                                                                                                                                                                                      |
|-----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| No pressure at H1 and H2                | No supply of fluid to booster<br>Intensifier doesn't oscillate                                                                                                                                                                     | Establish supply                                                                                                                                                                                                                                                            |
| Intensifier doesn't oscillate           | Port R plugged<br>Port R pressure too high<br>Pressure on IN < 20 bar<br>Intensifier piston seized<br>Intensifier cylinder seized<br>Intensifier seals seized<br>Bistable valve system seized<br>Preset max HP (H1 and H2) reached | Establish a flow from R to tank<br>Reduce pressure to max 5 bar<br>Increase media1 pressure<br>Return intensifier to miniBOOSTER<br>Return intensifier to miniBOOSTER<br>Change out the seals<br>Return intensifier to miniBOOSTER<br>Normal situation (intensifier stalls) |
| Excessive flow of media from I1 and I2  | LP seals defective<br>HP seals defective<br>HP pistons scratched or worn                                                                                                                                                           | Change out the seals<br>Change out the seals<br>Return intensifier to miniBOOSTER                                                                                                                                                                                           |
| Reduced capacity of the intensifier     | Defective HP seals<br>Defective HP pistons<br>Defective HP cylinders                                                                                                                                                               | Change out the seals<br>Return intensifier to miniBOOSTER<br>Return intensifier to miniBOOSTER                                                                                                                                                                              |
| Effective intensification ratio reduced | HP seals defective<br>HP pistons scratched or worn<br>HP pistons seize under pressure                                                                                                                                              | Change out the seals<br>Return intensifier to miniBOOSTER<br>Return intensifier to miniBOOSTER                                                                                                                                                                              |
| Hard metallic sound from intensifier    | Intensifier over speeding                                                                                                                                                                                                          | Reduce pressure/flow (IN)                                                                                                                                                                                                                                                   |
| Intensifier over speeding consequently  | Filtering recommendations do not comply<br>Intensifier working under too warm conditions<br>Intensifier over speeding                                                                                                              | Ensure proper filtering of media<br>Ensure proper cooling of intensifier<br>Reduce speed                                                                                                                                                                                    |
| LP and HP seals wears rapidly           | Intensifier working under too warm conditions                                                                                                                                                                                      | Ensure proper cooling of intensifier                                                                                                                                                                                                                                        |
| LP and HP cylinders worn rapidly        | Filtering recommendations do not comply<br>Too high working pressures                                                                                                                                                              | Ensure proper filtering of media<br>Check/reg pressures (see specs)                                                                                                                                                                                                         |
| Intensifier overheats                   | Too warm mediums entered into intensifier<br>HP pistons seizing under high pressure<br>Warm operating environment                                                                                                                  | Check/reg temperatures (see specs)<br>Return intensifier to miniBOOSTER<br>Cool the intensifier with water or oil                                                                                                                                                           |
| None of the above symptoms              |                                                                                                                                                                                                                                    | Consult miniBOOSTER                                                                                                                                                                                                                                                         |

# The only full range of hydraulic intensifying solutions



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